

Work Order ID 122212

July-10-14 11:29:47 AM

122212

Page 1

Item ID: D3458-3 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Step Mounting Plate

Start Date: 7/10/14 Start Qty: 27.00 *27* Cust Item ID:

Required Date: 7/10/14 Req'd Qty: 27.00 *27* Customer:

Reference:

Approvals: Process Plan: MLJ Date: 140710 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3458	Rev A

100	FLOW WATER JET	0.00				(30)		mm	17/07/15
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100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3458

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

110	QC2- Inspect parts off machine FAI/FAIB	0.00				(30)		mm	14/07/15
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110

QC

Quality Control

Memo

120	QC8- Inspect parts - second check	0.00				30			
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120

QC

Quality Control

Memo

DATE 27 9-3 14/7/16

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Item ID: D3458-3 Accept *N900040100* Setup Start *NS1*
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Start Date: 7/10/14 Start Qty: 27.00 *27* Cust Item ID:
Required Date: 7/10/14 Req'd Qty: 27.00 *27* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Small Fab	0.00							
130	Small Fab	0.00							
Small Fab	Memo	0.00							
	Deburr parts per dwg D3458								
140	QCS- Inspect part completeness to step on W/O	0.00							
140	QC	0.00							
Quality Control	Memo								
150	Identify as per dwg & Stock Location: LA.003	0.00							
150	Packaging	0.00							
Packaging	Memo								
	*** STOCK IN STEP CELL***								

DAS
27
9-23
N/A 4/7/16

30 0 14.07.21

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Item ID: D3458-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Step Mounting Plate

Start Date: 7/10/14

Start Qty: 27.00

27

Cust Item ID:

Required Date: 7/10/14

Req'd Qty: 27.00

27

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21 - Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 14-07-22

14-7-21

Picklist Print

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Work Order ID: 122212

122212

Parent Item: D3458-3

D3458-3

Parent Item Name: Step Mounting Plate

Start Date: 7/10/14

Required Date: 7/10/14

Start Qty: 27.00

Required Qty: 27.00

Comments: IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00 0		Purchased		No		100	f	66.1168	0.0427	2			

M6061T6B0 187X04 000

6061-T6 Bar .187 x 4.00

**

mm 14/07/15

Location

Loc Qty

Loc Code

MAT051

66.116842

m128265

16.116842

m129411

50

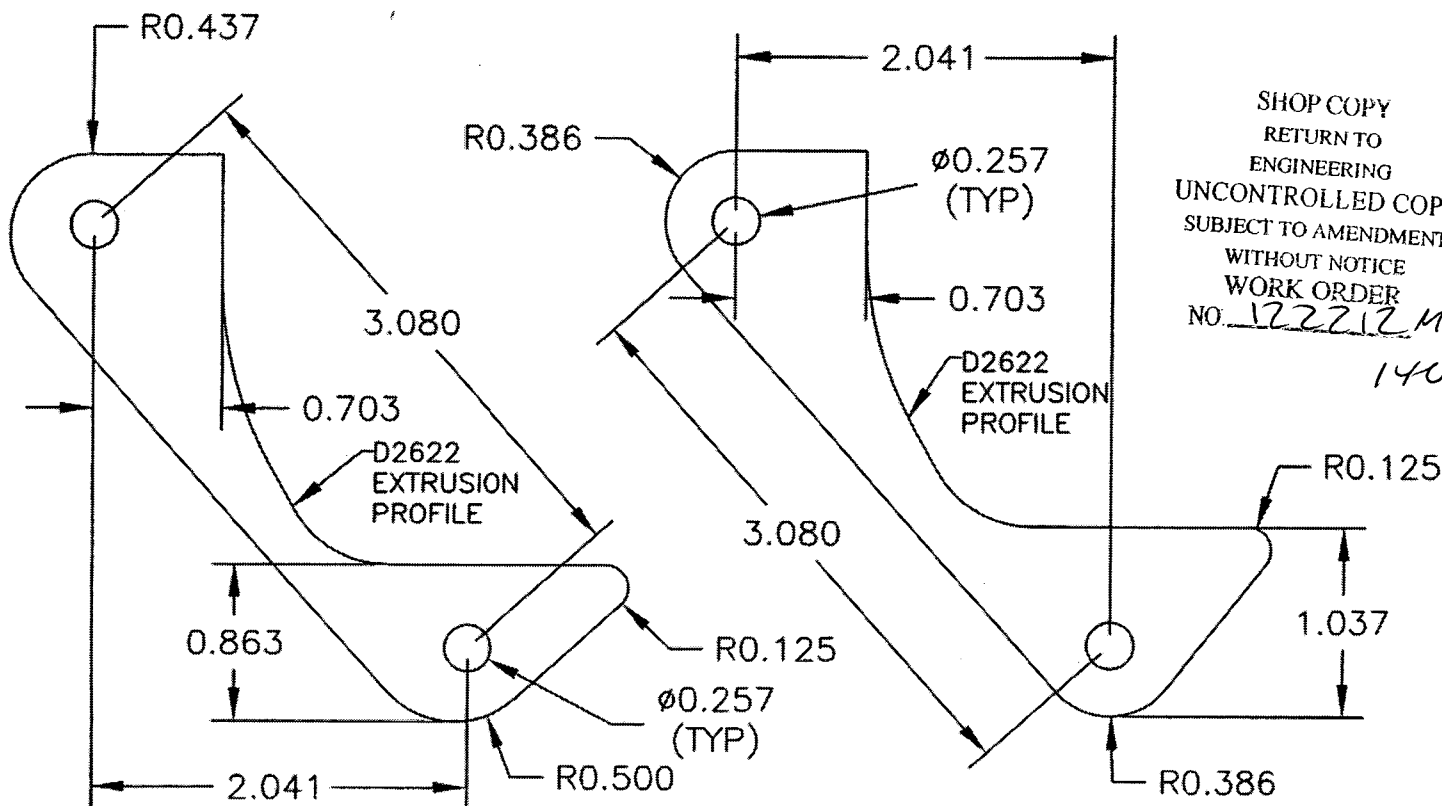
m125590

1.4

DART

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 122212 MLC
1407-10

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
<u>#4</u>	<u>#1</u>	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<u>[Signature]</u>	<u>[Signature]</u>	D3458	SHEET 1 OF 1
DATE	TITLE	SCALE	
05.09.23	STEP MOUNTING PLATE	1:1	
A	05.09.23	NEW ISSUE	



D3458-1 STEP MOUNTING PLATE

D3458-3 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
05-11-14